



SS95

Surge Suppressor

Operation / Maintenance Manual

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1 INSTALLATION

1.1 UNPACKING

After unpacking, the Surge Suppressor should be checked for any damage that may have occurred during shipment. Damage should be reported to the carrier immediately.

The following items should be included within the shipping container:

<u>Qty</u>	<u>Item</u>	<u>Description</u>
1	SS95	SS95 Surge Suppressor
1	**	Seal, Port

**Dependent upon type of pump option selected.

1.2 LOCATING / MOUNTING SURGE

- Remove port plug from pump.
- Install new port seal.
- Hand tighten surge suppressor into port. **Do not** over tighten. Refer to the pump manual, port plug torque for the specific torque.

ATTENTION: Over-tightening adapter into pump will result in pump damage.

- Run 1/8 bleed line to drain. In the event of a diaphragm failure fluid may flow through tube to drain.
- Connect air supply using 3/8" or larger line. Air supply to Surge Suppressor must be equal to or greater than pump supply pressure.

NOTE: When connecting the SS95 to an externally controlled pump, do not connect the SS95 air supply via a tee from the pump. Connect to a separate continuous supply.

1.2.a Port Mounted

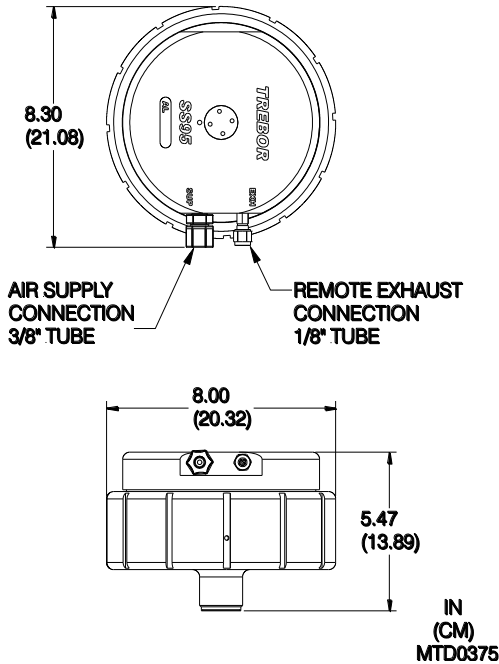


Figure 1-1

Pump

Assembled Height: IN (CM)

MEGA 960	15.06 (38.25)
MAXIM 50	13.97 (35.48)
MEGA 120	15.06 (38.25)

1.2.b Inline, Internal Ports

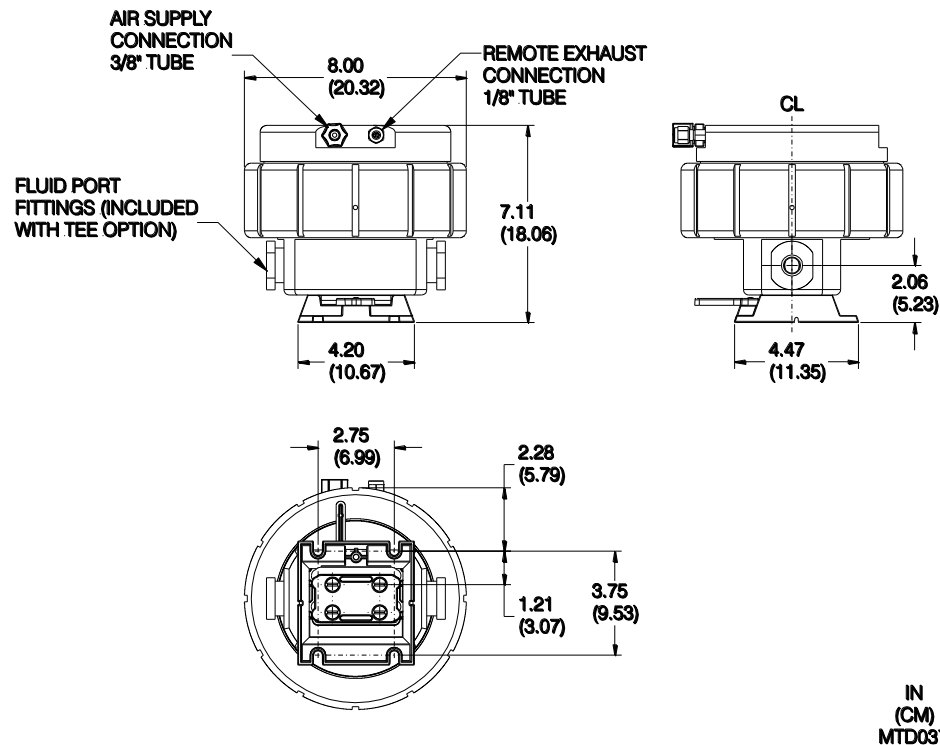
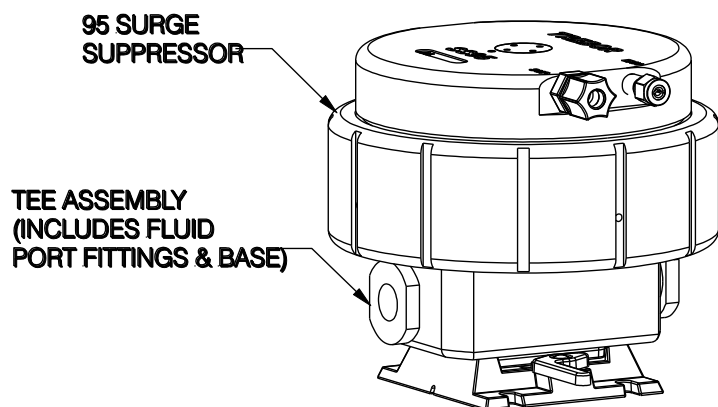


Figure 1-2

Assembled Height: IN (CM)

7.11 (18.06)



MTD0373

Figure 1-3

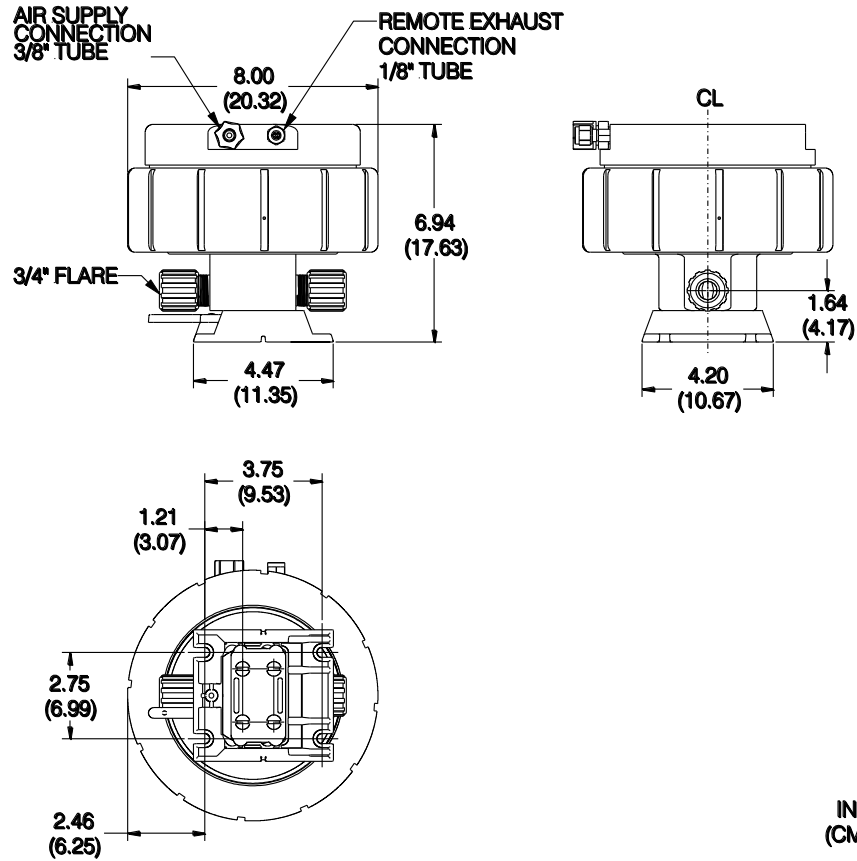
Available Options

Inline, 1" Flare

Inline, 3/4" Flare

Inline, 3/4" Stubout

1.2.c Inline, External Ports



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Figure 1-4

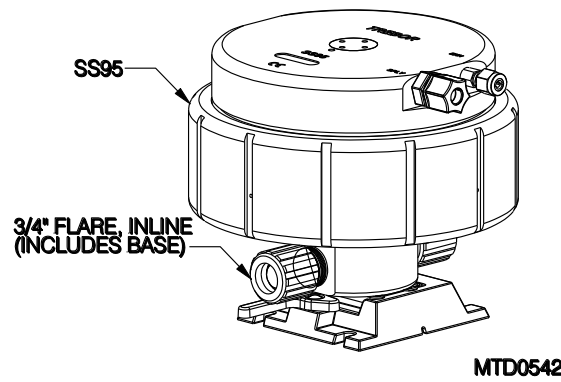


Figure 1-5

Available Options
Inline, 3/4" Flare

2 MAINTENANCE

2.1 PREVENTIVE MAINTENANCE SCHEDULE

SS95 Surge Suppressor

Replacement			Inspection			Component / Comments
1 Year	2 Year	4 Year	6 Month	1 Year	2 Year	
		X				Poppet Pilot Valves and Seats
		X			X	Diaphragm
				X		Union Nut Retorque

2.2 RECOMMENDED SPARE PARTS

KRSS95-00-A Spares Rebuild Kit, which includes:

<u>Part No</u>	<u>Qty</u>	<u>Description</u>
1700C0047	1	Diaphragm
98002450	1	O-ring
AK020	1	Pilot Poppet
AK030	1	Pilot Seal
AL023	1	Pilot Seat

2.3 TOOLS

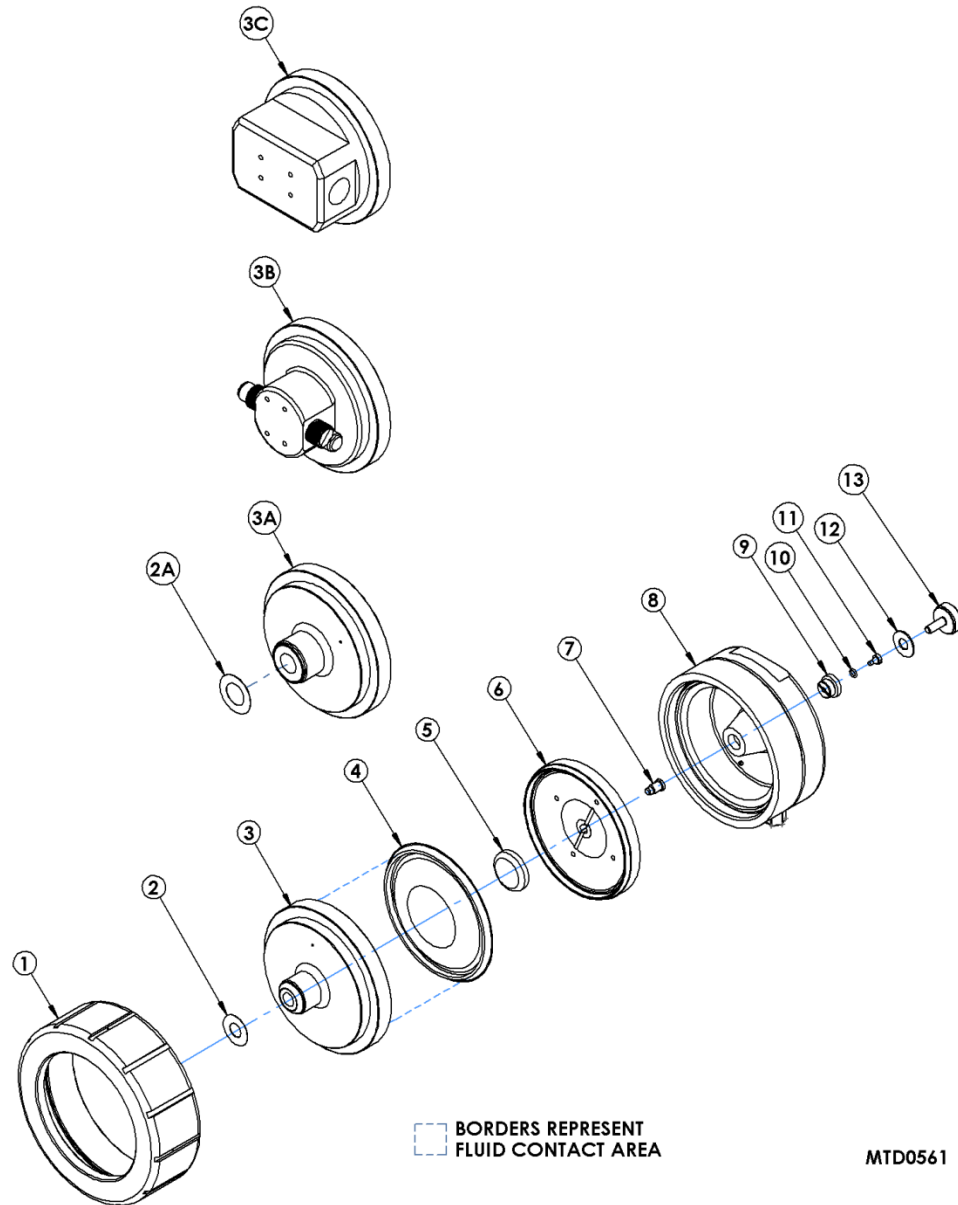
Include:

<u>Part No</u>	<u>Qty</u>	<u>Description</u>
98003108	1	Torque Wrench, 30-150 Ft. Lb.
98003305	1	1/4" Drive Handle
T0129	1	Strap Wrench
T0146	1	3/4" Pin Tool

Additional Equip.

1	Bench Vise (7" minimum opening)
1	Set Vise Jaw Liners

2.4 PARTS ILLUSTRATION



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2.5 PARTS LIST

ILL NO	PART NO	QTY	DESCRIPTION	MATERIALS
1	AL003-01	1	Union Nut	PVDF (PP optional)
2	AM084	1	Seal, 1.380x.63x.02	PTFE
2a	L0163	1	Seal, 1.75x1.00x.02 (Mega 960)	PTFE
	BL007	1	Seal, 2.12x1.3x.02 (Mega 120)	PTFE
3	AL026	1	Body, Maxim to SS95	PTFE
3a	AL027	1	Body, 960 to SS95 (Mega 960)	PTFE
	AL068	1	Body, 120 to SS95 (Mega 120)	PTFE
3b	AL039	1	Body, Inline Connection. External	PTFE
3c	AL038	1	Body, Inline Connection, Internal	PTFE
4	1700C0047	1	Diaphragm	PTFE
5	J0093	1	Push Plate	PTFE
6	AL019	1	Support Plate	PTFE
7	AL014	1	Shaft	PFA
8	AL001	1	Head	PP
9	AL023	1	Pilot Seat	PTFE
10	98002450	1	O-Ring	FFKM
11	AK020	1	Pilot Poppet	PFA
12	AK030	1	Pilot Cap Seal	PTFE
13	AL004	1	Pilot Cap	PP

2.6 CLEAN-UP

To help remove potentially dangerous chemicals prior to service or shipment, the surge Suppressor should be flushed with DI water or disassembled and thoroughly cleaned. Allow DI water to flush in and out to prevent pressure build up. Surge Suppressor can also be submerged in a rinse tank for clean-up.

NOTE: When handling Surge Suppressor, wear appropriate personal protection gear, including safety glasses.

2.7 DISASSEMBLY

During the life of the Surge Suppressor it may be necessary to perform certain preventative maintenance procedures to ensure its continued high performance. This Section and Section 2.8 Assembly are provided for the user's convenience in disassembling and re-assembling the Surge Suppressor.

- Disconnect suppressor air supply line and exhaust line from the surge suppressor.
- Remove Surge Suppressor, from Pump or fluid line.
- Thoroughly clean/flush the Surge Suppressor using DI water (See Section 2.6 Clean-Up).
- Remove any air fittings from supply and exhaust ports of the suppressor body.
- Secure the Surge Suppressor in bench mounted vice with jaw liners across the flats on the head with the fluid connection pointing up.
- Remove union nut using the strap wrench (T0129), turning it counter clockwise to loosen.
- Remove union nut carefully. Watch threads for possible entrapment of spilled chemical.

- Pull the body away from the diaphragms. NOTE: Do not pry on body seal groove, this will damage the sealing surface.
- To remove diaphragms cut a slit in diaphragm with knife and pull the diaphragms from the support plate. NOTE: Do not pry on Support Plate seal groove, this will damage the sealing surface.
- Remove head from vice.
- Remove pilot cap and seal from head using 3/4" Pin Tool (T0146).
- Remove pilot poppet from head.
- Remove pilot seat from head using 3/4" Pin Tool (T0146).
- Remove support plate from head. It may be necessary to push the plate out through the pilot seat opening.
- Remove push plate from shaft.

NOTE: Following disassembly, parts should be thoroughly washed and be free from chemical residue for handling purposes.

2.8 ASSEMBLY

Prior to beginning assembly, inspect all parts to ensure they are clean and dry. Damaged or worn parts should be replaced, along with all air and fluid seals. Wear clean protective gloves. Precautions should be exercised to prevent contaminating any of the air chamber surfaces with chemicals during handling.

2.8.a Head Assembly

- Thread the pilot seat into head using 3/4" pin tool. Light hand tight; **do not over tighten**, damage will occur. (15 in-lb)
- Install pilot poppet into pilot seat in head.
- Install seal and pilot cap into head tighten using 3/4" Pin Tool.

2.8.b Final Assembly

- Secure Head in a bench mounted vice with jaw liners across the flats of the head.
- Install shaft through support plate; thread push plate onto shaft hand tight.
- Install assembled support plate into head.
- Before reinstalling the diaphragm, check diaphragms for white colored creases or other signs of wear or damage. Replace if necessary.
- Install diaphragms onto support plate. Note V-groove orientation of diaphragms.
- Install body onto diaphragms.
- If the Teflon tape was removed from the union nut threads on the head, cover the union nut threads with two layers of Teflon tape. (Lack of tape can result in under torquing.)

- Thread union nut onto head using strap wrench (T0129) turning clock-wise to tighten. Using the Torque Wrench (98003108), torque to 107 ft-lb. (Torque includes strap wrench offset.) Torque range 95 to 118 ft-lb.

3 WARRANTY C€

SS95 SURGE SUPPRESSOR

TREBOR International, Inc. warrants to the purchaser of new equipment manufactured by TREBOR to be free from defects in material and workmanship when used for its intended purpose under normal operating conditions, and maintained according to the Operation/Maintenance Manual.

TREBOR's obligation under this warranty is limited to repairing or replacing, at TREBOR's option and at the TREBOR factory, any part or parts thereof which shall, within 2 years after delivery thereof to the original purchaser, be demonstrated to TREBOR's satisfaction to have been defective. This warranty may be transferred to subsequent owners. The warranty period is based on the original ship date from the factory. All warranty related freight costs shall be borne by the customer.

Excessive wear to pump components caused by pumping abrasive solutions or chemicals, as well as damage caused by ingesting foreign objects shall not be covered by this warranty.

This warranty shall not apply to any equipment which, in the judgment of TREBOR, shall have been repaired or altered outside TREBOR's factory in any way, so as to affect its performance or reliability; subjected to misuse, negligence or accident; or used other than in accordance with TREBOR's printed instructions.

There are no terms, conditions or warranties, expressed, implied or statutory, of merchantability, fitness, capacity, or otherwise, of the goods ordered, other than, or different from, the warranty set forth above. This warranty takes precedence over any other warranty, expressed or implied.
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TREBOR neither assumes, nor authorizes any other party to assume for it, any liability in connection with said equipment except as set forth above.

4 CONTACT INFORMATION

4.1 GENERAL CONTACT INFORMATION

Web: www.treborintl.com
Phone Number: (801) 561-0303
Toll Free Number: (800) 669-1303
Fax Number: (801) 565-1510
Email: treborinfo@idexcorp.com
treborsales@idexcorp.com
Address: Trebor International
8100 South 1300 West
West Jordan, Utah 84088 U.S.A.

4.2 TECHNICAL SUPPORT

Email: treborservice@idexcorp.com
Phone Number: (801) 561-0303

4.3 REGIONAL REPRESENTATIVES

Web: <http://www.treborintl.com/distributors>